

TECHNICAL BULLETIN GE-35/TR-22

DATE: JANUARY 17, 2006
 MODEL YEAR: 2005 & AFTER
 TRANSMISSION: MLS63B MANUAL TRANSMISSION
 CHASSIS MODEL: UD1800HD ~ UD3300
 BULLETIN NUMBER: GE-35/TR-22
 FILE IN THE GENERAL AND TRANSMISSION SECTIONS OF THE TECHNICAL BULLETIN BINDER

MLS63B COUNTERSHAFT END PLAY CLARIFICATION

DETAILS

The 2005 & 2006 UD Trucks Service Manual CD's utilize the incorrect wording for the MLS63B countershaft end play measurements and adjustment procedure.

This applies to the Chassis Section / Manual Transmission page TM 1-6-6 step #3 in the 2005 & 2006 UD Trucks Service Manual CD's.

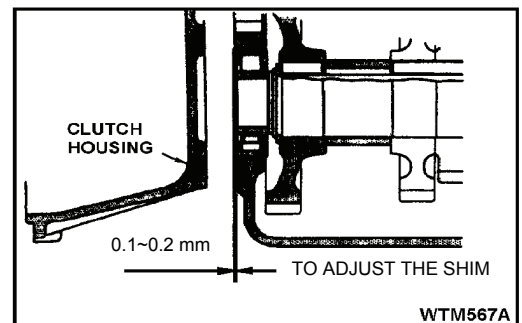
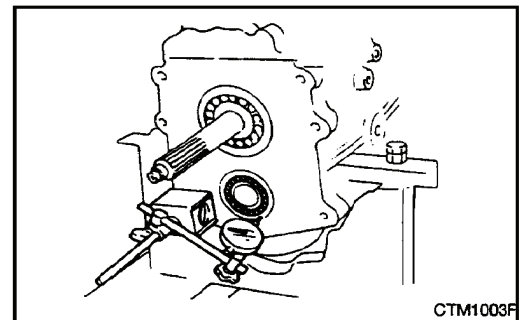
CORRECTION

When performing repairs to the MLS63B transmission, the reassembly procedure step #3 should read as follows:

3. Clutch housing assembly

Select shims and install so that they are recessed below the transmission case end surface by 0.1 to 0.2 mm (0.004 to 0.008 in). The thicknesses of the shims are 0.1, 0.2 and 0.3 mm (0.004, 0.008 and 0.012 in)

NOTE: The countershaft end play has increased in the 2005 MY with the introduction of the MLS63B transmission and the J08-TE engine.



THE INFORMATION CONTAINED IN THIS BULLETIN SHOULD NOT BE INTERPRETED AS THE BASIS FOR WARRANTY CLAIMS

FOR THE INDICATED PERSONNEL BELOW, PLEASE READ, INITIAL, AND ROUTE TO THE FOLLOWING:

X	SERVICE MANAGER	X	WARRANTY MANAGER	X	SERVICE TECHNICIANS INITIAL BELOW:		
X	PARTS MANAGER	X	SHOP FOREMAN				