



**Parts:**

Air Compressor Head Repair Kit P/N-5222356249 is available through normal parts channel. This Kit contains all parts need to replace the head.

**Repair Instructions:**

Inspect the air tank and air dryer for the presence of coolant. If coolant is found replace the air compressor head.

**Do Not Remove the Air Compressor.**

1. Refer to IMPACT section 561Cylinder Head, Compressor, Replacement for procedures to replace the air compressor head.
2. Check Coolant level and Concentration. Reference SNL-072 for coolant specifications.
3. Flush the air lines and replace the air dryer desiccant.

**Warranty Information:**

For vehicles under the Base New Vehicle Limited Warranty or 36 month Extended Warranty submit a claim with the following information.

Failed Part Number: 5222339461

Trouble Code: 18300282

Labor Operations:

1. 183-E 3.5 hrs R&R compressor head, flush air lines & air tank
2. 786-A 0.5 hrs R&R dryer (if applicable)
3. 786-B 1.5 hrs R&R dryer desiccant (if applicable)

**The Information contained in this bulletin should not be interpreted as the basis for a warranty claim.**