

DATE: FEBRUARY 9, 1998
MODEL YEAR: 1992 AND AFTER
CHASSIS MODEL: UD1300/UD1400
ENGINE MODEL: TD42T/TD42TI
BULLETIN #: EC - 06
FILE IN THE ENGINE SECTION OF THE TECHNICAL BULLETIN BINDER

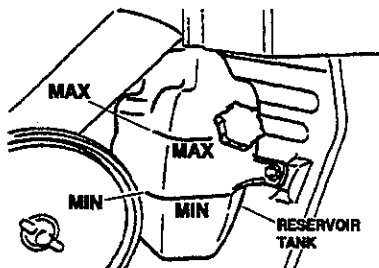
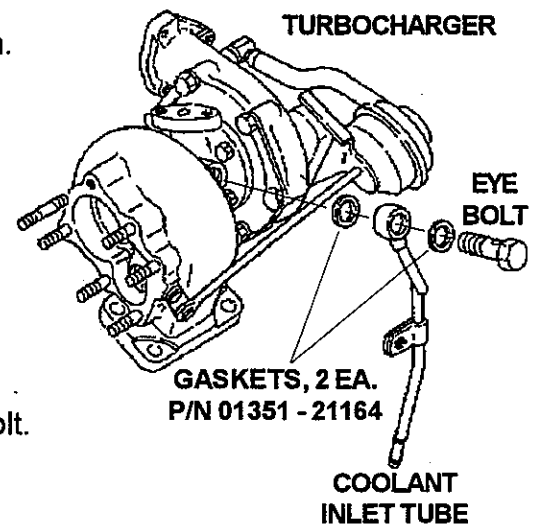
TD42T AND TD42TI COOLING SYSTEM FILLING INSTRUCTIONS

PURPOSE:

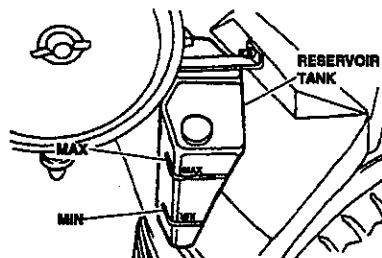
To inform the UD Truck Service Technician of the proper filling instructions for the TD42T and TD42TI cooling system. These instructions are also to be used while performing EUP - 1.

SERVICE NOTICE:

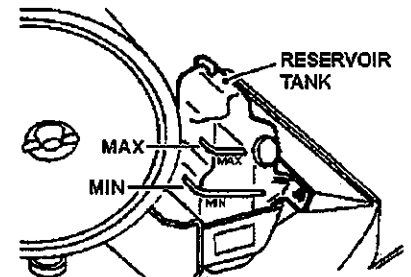
1. Observe all safety precautions for the engine cooling system.
Remove the radiator cap.
2. Remove the turbocharger coolant inlet tube eye bolt with a 22mm socket. Replace the copper gaskets with part number 01351-21164 (2 req'd) but do not retighten the eye bolt.
3. Fill the cooling system with the proper coolant solution through the radiator fill neck until it flows out through the turbocharger cooling line connection, then tighten the eye bolt.
4. Continue to fill the cooling system to the top of the radiator fill neck. Reinstall the radiator cap.
5. Add coolant solution to the "MAX" level of the coolant reservoir tank as shown in the illustrations below.



1992 - 1993 UD1300



UD1400 UP TO OCTOBER, 1993



UD1400 AFTER OCTOBER, 1993

THE INFORMATION CONTAINED IN THIS BULLETIN SHOULD NOT BE INTERPRETED AS THE BASIS FOR CLAIMS UNLESS SO DESIGNATED.